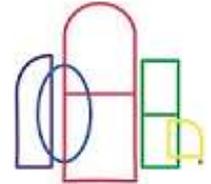


Allied Window Inc. AOL (Allied One Lite)

INSTALLATION INSTRUCTIONS (800) 445-5411

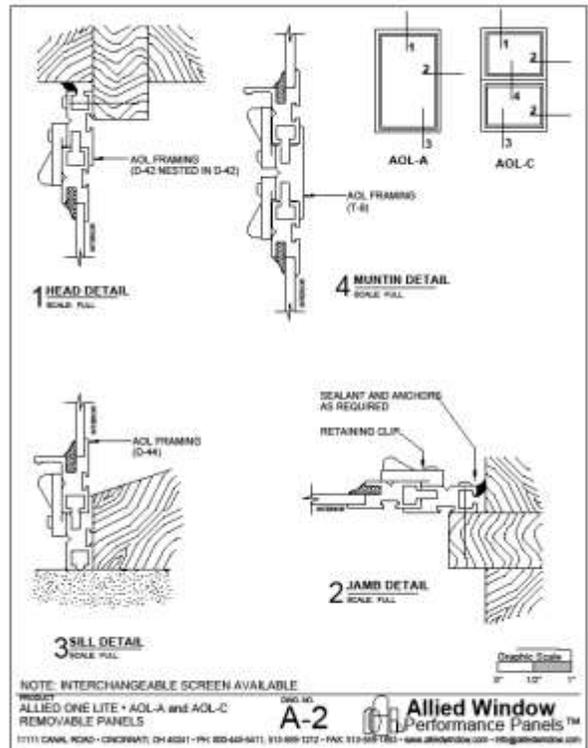


Window Identification: All window units are identified with a steel stamping into the aluminum frames. They are stamped in the lower left hand corner of the frames & inserts. If supplied the H-Mulls & stops are stamped inside of these extrusions. Please layout all components to make sure order is complete.

Tools Needed: Pencil, 3/16" drill bit, small pry bar, drill or battery drill, and a fresh # 2 Phillips tip.

Opening Preparation: Make sure that the blind stop area or other mounting surface is free of nails, staples, screws, or excess old caulking.

Window Preparation: Holes will need to be drilled in the outer edge of storm window. With clips facing up using pencil & tape measure mark 4" up and 4" down on heights of window. Measure between the holes just marked and add additional holes evenly spaced 18" or less. At head of windows 36" and less mark 1 hole at center. Over 36" widths divide width by 3 so spacing is 18" or less. No holes required at sill if invisible clips are supplied. Once these holes have been laid out, using the 3/16" drill bit, drill holes in outer double wall edge. After drilling through first layer angle drill slightly towards the wood stop, this will keep wood stops from splitting during installation.



Installation: Invisible clips

- 1) Place H-Mull expander at sill with weep slots facing down, set storm window with glass inserts installed (this will keep window square) into expander. Tilt window into position, using the pry bar at the sill, lift the window and maintain a 1/8" perimeter at sides and head.
- 2) Apply screws, (painted Phillips head # 8 x 1" supplied by Allied Window)

Installation: Standard clips

- 1) Set storm window with glass inserts installed (this will keep window square) into opening. Tilt window into position, using the pry bar at the sill lift the window and maintain a 1/8" perimeter at 4 sides.
- 2) Apply screws, (painted Phillips head # 8 x 1" supplied by Allied Window)